

Material Safety Data Sheet



Halocarbon 407c

1. Product and company identification

Product name	: Halocarbon 407c
Synonym	: Mixture of difluoromethane, pentafluoroethane, and 1,1,1,2-tetrafluoroethane
Trade name	: Mixture of H-32/R-125/R-134a
Material uses	: Not available.
Manufacturer	: Praxair Canada Inc. 1 City Centre Drive Suite 1200 Mississauga, ON L5B 1M2
MSDS #	: E-4674
Validation date	: U&ç à^! FÍ , 201Î .
Print date	: U&ç à^! FÍ , 201Î .
<u>In case of emergency</u>	: Emergencies: * 1-800-363-0042 *Call emergency numbers 24 hours a day only for spills, leaks, fire, exposure, or accidents involving this product. For routine information, contact your supplier or Praxair sales representative.
Product type	: Gas.

2. Hazards identification

Physical state	: Gas.
Odor	: Odorless.
Emergency overview	: CAUTION! HIGH PRESSURE GAS. Can cause rapid suffocation. Harmful if inhaled. May cause dizziness and drowsiness. Self-contained breathing apparatus may be required by rescue workers. Contains gas under pressure. In a fire or if heated, a pressure increase will occur and the container may burst or explode. May be harmful if swallowed. Do not puncture or incinerate container. Do not ingest. Avoid breathing gas. Avoid contact with eyes, skin and clothing. Contains material that can cause target organ damage. Use only with adequate ventilation. Wash thoroughly after handling.
Routes of entry	: Inhalation
<u>Potential acute health effects</u>	
Inhalation	: Moderate concentrations may cause headaches, drowsiness, dizziness, stinging of the nose and throat, excitation, rapid breathing, excess salivation, vomiting and unconsciousness. Lack of oxygen can cause death.
Ingestion	: Harmful if swallowed. As this product is a gas, refer to the inhalation section.
Skin	: Contact with rapidly expanding gas may cause burns or frostbite. May cause irritation with redness and possible swelling. Prolonged and/or repeated contact may cause defatting of the skin and dermatitis.
Eyes	: Contact with rapidly expanding gas may cause burns or frostbite.
<u>Potential chronic health effects</u>	
Chronic effects	: Contains material that can cause target organ damage.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.
Target organs	: Contains material which causes damage to the following organs: cardiovascular system, central nervous system (CNS)

Over-exposure signs/symptoms

2. Hazards identification

- Inhalation** : No specific data.
Ingestion : No specific data.
Skin : No specific data.
Eyes : No specific data.
Medical conditions aggravated by over-exposure : Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

See toxicological information (section 11)

3. Composition/information on ingredients

Canada

Name	CAS number	%
1,1,1,2-Tetrafluoroethane	811-97-2	52
pentafluoroethane	354-33-6	25
difluoromethane	75-10-5	23

4. First aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.
- Skin contact** : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.
- Inhalation** : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.
- Ingestion** : As this product is a gas, refer to the inhalation section.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- Notes to physician** : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5. Fire-fighting measures

- Flammability of the product** : Contains gas under pressure. In a fire or if heated, a pressure increase will occur and the container may burst or explode.

Extinguishing media

- Suitable** : Use an extinguishing agent suitable for the surrounding fire.

- Not suitable** : None known.

- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Contact supplier immediately for specialist advice. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
halogenated compounds

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

- Special remarks on fire hazards** : Not available.

- Special remarks on explosion hazards** : Not available.

6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Avoid breathing gas. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).
- Environmental precautions** : Ensure emergency procedures to deal with accidental gas releases are in place to avoid contamination of the environment. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods for cleaning up**
- Small spill** : Immediately contact emergency personnel. Stop leak if without risk.
- Large spill** : Immediately contact emergency personnel. Stop leak if without risk. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Contains gas under pressure. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Empty containers retain product residue and can be hazardous. Do not puncture or incinerate container.
- Protect cylinder from damage. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. Never insert an object (e.g., wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Open valve slowly. If valve is hard to open, discontinue use and contact your supplier. Close valve after each use; keep closed even when empty.
- Storage** : Store in accordance with local regulations. Store in a segregated and approved area. Store in a dry, cool and well-ventilated area, away from incompatible materials (see section 10). Keep container tightly closed and sealed until ready for use.

OTHER HAZARDOUS CONDITIONS OF HANDLING, STORAGE, AND USE:

High pressure gas. Use piping and equipment adequately designed to withstand pressures to be encountered. Gas can cause rapid suffocation due to oxygen deficiency. Store and use with adequate ventilation. Close valve after each use; keep closed even when empty. **Prevent reverse flow.** Reverse flow into cylinder may cause a rupture. Use a check valve or other protective device in any line or piping from the cylinder. **Never work on a pressured system.** If there is a leak, close the cylinder valve. Blow the system down in an environmentally safe manner in compliance with all federal, provincial, and local laws, then repair the leak. **Never place a compressed gas cylinder where it may become part of an electrical circuit.**

PRECAUTIONS TO BE TAKEN IN STORAGE:

Store and use with adequate ventilation. Firmly secure cylinders upright to keep them from falling or being knocked over. Screw valve protection cap firmly in place by hand. Store only where temperature will not exceed 52°C/125°F. Store full and empty cylinders separately. Use a first-in, first-out inventory system to prevent storing full cylinders for long periods.

RECOMMENDED PUBLICATIONS:

Additional information on storage, handling, and use of this product is provided in **NFPA 55: Standard for the Storage, Use, and Handling of Compressed and liquefied Gases in Portable Cylinders**, published by the National Fire Protection Association.

See also Praxair publication P-14-153, Guidelines for Handling Gas Cylinders and Containers. Obtain from your local supplier.

8. Exposure controls/personal protection

Occupational exposure limits		TWA (8 hours)			STEL (15 mins)			Ceiling			
Ingredient	List name	ppm	mg/m ³	Other	ppm	mg/m ³	Other	ppm	mg/m ³	Other	Notations
1,1,1,2-Tetrafluoroethane pentafluoroethane difluoromethane	US AIHA 1/2009	1000	-	-	-	-	-	-	-	-	
		1000	-	-	-	-	-	-	-	-	
		1000	-	-	-	-	-	-	-	-	

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Engineering measures : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Select in accordance with provincial regulations, local bylaws or guidelines. Selection should be based on the current CSA standard Z94.4, "Selection, Care, and Use of Respirators." Respirators should also be approved by NIOSH and MSHA.

Hands : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eyes : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. Select in accordance with the current CSA standard Z94.3, "Industrial Eye and Face Protection", and any provincial regulations, local bylaws or guidelines.

Skin : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Other protection : Metatarsal shoes for cylinder handling. Protective clothing where needed. Cuffless trousers should be worn outside the shoes. Select in accordance with the current CSA standard Z195, "Protective Foot Wear", and any provincial regulations, local bylaws or guidelines.

9. Physical and chemical properties

Physical state : Gas.
Flash point : Not available.
Burning time : Not applicable.
Burning rate : Not applicable.
Auto-ignition temperature : Not available.

9. Physical and chemical properties

Flammable limits	: Not available.
Color	: Colorless.
Odor	: Odorless.
Taste	: Not available.
Molecular weight	: Not applicable.
Molecular formula	: Not applicable.
pH	: Not available.
Boiling/condensation point	: -42°C (-43.6°F)
Melting/freezing point	: Not available.
Critical temperature	: 86.1°C (187°F)
Relative density	: Not available.
Vapor pressure	: 909.1 kPa (6819 mm Hg)
Vapor density	: >1 [Air = 1]
Volatility	: 100% (v/v), 100% (w/w)
Odor threshold	: Not available.
Evaporation rate	: >1 (butyl acetate = 1)
Viscosity	: Not available.
Ionicity (in water)	: Not available.
Dispersibility properties	: Not available.
Solubility	: Not available.
Physical/chemical properties comments	: Not available.
COEFFICIENT OF WATER/OIL DISTRIBUTION:	: Not available.

10. Stability and reactivity

Chemical stability	: The product is stable.
Conditions to avoid	: No specific data.
Materials to avoid	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.

11. Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1,1,1,2-Tetrafluoroethane	LC50 Inhalation Vapor	Rat	1500 g/m3	4 hours
	LC50 Inhalation Gas.	Rat	100000 ppm	1 hours
pentafluoroethane	LC50 Inhalation Vapor	Rat	2910 g/m3	4 hours
difluoromethane	LD50 Oral	Rat	1890 mg/kg	-
	LC50 Inhalation Vapor	Rat	1890 g/m3	4 hours
	LC50 Inhalation Gas.	Rat	100000 ppm	1 hours

Conclusion/Summary : Not available.

Chronic toxicity

Product/ingredient name	Result	Species	Dose	Exposure
-------------------------	--------	---------	------	----------

11. Toxicological information

Not available.

Conclusion/Summary : Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Not available.					

Sensitizer

Product/ingredient name	Route of exposure	Species	Result
Not available.			

Not available.

Conclusion/Summary : Not available.

Carcinogenicity

Product/ingredient name	Result	Species	Dose	Exposure
Not available.				

Not available.

Conclusion/Summary : Not available.

Classification

Product/ingredient name	ACGIH	IARC	EPA	NIOSH	NTP	OSHA
Not available.						

Not available.

Mutagenicity

Product/ingredient name	Test	Experiment	Result
Not available.			

Not available.

Conclusion/Summary : Not available.

Teratogenicity

Product/ingredient name	Result	Species	Dose	Exposure
Not available.				

Not available.

Conclusion/Summary : Not available.

Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
Not available.						

Not available.

Conclusion/Summary : Not available.

Synergistic products : Not available.

12. Ecological information

Ecotoxicity : No known significant effects or critical hazards.

Aquatic ecotoxicity

Product/ingredient name	Test	Result	Species	Exposure
Not available.				

Conclusion/Summary : Not available.

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Not available.				

Conclusion/Summary : Not available.

Octanol/water partition coefficient : Not available.

Bioconcentration factor : Not available.

Mobility : Not available.

12. Ecological information

Toxicity of the products of biodegradation : Not available.

Other adverse effects : No known significant effects or critical hazards.

13. Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Do not puncture or incinerate container. Empty pressure vessels should be returned to the supplier.


Waste stream : Not available.

RCRA classification : Not available.

Disposal should be in accordance with applicable regional, national, and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
TDG Classification	3340	Compressed gas, n.o.s (1,1,1,2-Tetrafluoroethane)	2.2	-		- PRODUCT REPORTABLE QUANTITY (PRQ): Any accidental release in a quantity that could pose a danger to public safety or any sustained release of 10 minutes or more.

PG* : Packing group

SPECIAL SHIPPING INFORMATION:

Cylinders should be transported in a secure position, in a well-ventilated vehicle. Cylinders transported in an enclosed, nonventilated compartment of vehicle can present serious safety hazards.

15. Regulatory information

United States inventory (TSCA 8b) : All components are listed or exempted.

WHMIS (Canada) : Class A: Compressed gas.

Canadian lists : **CEPA Toxic substances**: The following components are listed: Volatile organic compounds; Volatile organic compounds; Volatile organic compounds
Canadian ARET: None of the components are listed.
Canadian NPRI: The following components are listed: Volatile organic compounds; Volatile organic compounds; Volatile organic compounds
Alberta Designated Substances: None of the components are listed.
Ontario Designated Substances: None of the components are listed.
Quebec Designated Substances: None of the components are listed.

Canada inventory : All components are listed or exempted.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

International regulations

15. Regulatory information

- International lists** :
- Australia inventory (AICS)**: All components are listed or exempted.
 - China inventory (IECSC)**: All components are listed or exempted.
 - Japan inventory**: All components are listed or exempted.
 - Korea inventory**: All components are listed or exempted.
 - New Zealand Inventory of Chemicals (NZIoC)**: All components are listed or exempted.
 - Philippines inventory (PICCS)**: All components are listed or exempted.
- Chemical Weapons Convention List Schedule I Chemicals** : Not listed
- Chemical Weapons Convention List Schedule II Chemicals** : Not listed
- Chemical Weapons Convention List Schedule III Chemicals** : Not listed

16. Other information

- Label requirements** : HIGH PRESSURE GAS. Can cause rapid suffocation. Harmful if inhaled. May cause dizziness and drowsiness. Self-contained breathing apparatus may be required by rescue workers.

- Hazardous Material Information System (U.S.A.)** :

Health	1
Flammability	0
Physical hazards	2

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

- References** :
- AV-1 Safe Handling and Storage of Compressed Gas
 - P-1 Safe Handling of Compressed Gases in Containers
 - P-14 Accident Prevention in Oxygen-Rich, Oxygen-Deficient Atmosphere
 - SB-2 Oxygen-Deficient Atmospheres
 - V-1 Compressed Gas Cylinder Valve Inlet and Outlet Connections
 - V-7 Standard Method of Determining Cylinder Valve Outlet Connections for Industrial Gas Mixtures
 - Handbook of Compressed Gases, Fifth Edition

- Other special considerations** : Not available.

Date of printing : 15/10/2016

Date of issue : 15/10/2016.

Date of previous issue : No previous validation.

Version : 0.01

☑ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

16. Other information

STANDARD VALVE CONNECTIONS FOR U.S. AND CANADA:

THREADED: Not Applicable
PIN-INDEXED YOKE: Not applicable
ULTRA-HIGH-INTEGRITY CONNECTION: Not applicable.

Use the proper CGA connections. **DO NOT USE ADAPTERS.** Additional limited-standard connections may apply. See CGA pamphlets V-1 and V-7 listed below.

Ask your supplier about free Praxair safety literature as referred to in this MSDS and on the label for this product. Further information about this product can be found in the following pamphlets published by the Compressed Gas Association, Inc. (CGA), 4221 Walney Road, 5th Floor, Chantilly, VA 20151-2923, Telephone (703) 788-2700, Fax (703) 961-1831, website: www.cganet.com.

MIXTURES:

When two or more gases, or liquefied gases are mixed, their hazardous properties may combine to create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an Industrial Hygienist, or other trained person when you make your safety evaluation of the end product. Remember, gases and liquids have properties which can cause serious injury or death.

For more in-depth information for each component, refer to the pure product MSDS.

The information contained in this MSDS is generated from technical sources using the Chemmate Mixture MSDS system and the pure-product MSDS for each component. These mixtures are not tested as a whole for chemical, physical, or health effects.

The opinions expressed herein are those of qualified experts within Praxair Canada Inc. We believe that the information contained herein is current as of the date of this Material Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Praxair Canada Inc., it is the user's obligation to determine the conditions of safe use of the product.

Praxair Canada Inc. requests the users of this product to study this Material Data Sheet (MSDS) and become aware of product hazards and safety information. To promote safe use of this product, a user should (1) notify its employees, agents and contractors of the information on this MSDS and any product hazards and safety information, (2) furnish this same information to each of its customers for the product, and (3) request such customers to notify their employees and customers for the product of the same product hazards and safety information.

Praxair and the Flowing Airstream design are trademarks of Praxair Canada Inc.

Other trademarks used herein are trademarks or registered trademarks of their respective owners.

Praxair Canada Inc.
1 City Centre Drive
Suite 1200
Mississauga, ON L5B 1M2

