

Material Safety Data Sheet



n-hexane

1. Product and company identification

Product name	: n-hexane
Synonym	: 1-hexane, n-Hexane, normal-hexane, hexyl hydride
Trade name	:
Material uses	: Other non-specified industry: SOLVENT, ESPECIALLY FOR VEGETABLE OILS; LOW TEMPERATURE THERMOMETERS; CALIBRATIONS; POLYMERIZATION REACTION MEDIUM; PAINT DILUENT; ALCOHOL DENATURANT.
Manufacturer	: Praxair Canada Inc. 1 City Centre Drive Suite 1200 Mississauga, ON L5B 1M2
MSDS #	: E-6228
Validation date	: Uö à^! FÍ , 201Î .
Print date	: Uö à^! FÍ , 201Î .
<u>In case of emergency</u>	: Emergencies: * 1-800-363-0042 *Call emergency numbers 24 hours a day only for spills, leaks, fire, exposure, or accidents involving this product. For routine information, contact your supplier or Praxair sales representative.
Product type	: Liquid.

2. Hazards identification

Physical state	: Liquid. [COLORLESS LIQUID WITH A MILD GASOLINE-LIKE ODOR]
Odor	: MILD, GASOLINE-LIKE [Slight]
Emergency overview	: DANGER! Flammable liquid and vapor. May form explosive mixtures with air. May irritate the eyes, skin, and respiratory tract. Has anesthetic effects in high concentrations. May cause nervous system damage. May cause dizziness and drowsiness. Self-contained breathing apparatus may be required by rescue workers. Under ambient conditions, this is colorless liquid. Extremely flammable liquid. Keep away from heat, sparks and flame. Avoid breathing vapor or mist. Avoid contact with skin and clothing. May cause target organ damage, based on animal data. Use only with adequate ventilation. Keep container tightly closed and sealed until ready for use.
Routes of entry	: Inhalation. Ingestion.
<u>Potential acute health effects</u>	
Inhalation	: Vapors irritate the respiratory tract. High concentrations may act as an anesthetic, first stimulating the central nervous system (CNS), then depressing it to varying degrees. CNS depression is marked dizziness, drowsiness, and possibly unconsciousness.
Ingestion	: When children ingest petroleum distillates such as hexane, the effects are similar to those of inhalation: CNS depression and tissue irritation. Lung damage due primarily to inhalation of vomited material has lead to coma and death from pulmonary edema (fluid on the lungs).
Skin	: Liquid or vapour may irritate the skin. Harmful amounts may be absorbed through the skin
Eyes	: May cause eye irritation.
<u>Potential chronic health effects</u>	
Chronic effects	: Repeated or prolonged exposure of the skin may cause cracking and drying due to defatting of tissues. Chronic exposure may cause nervous system damage.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.

2. Hazards identification

- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.
- Target organs** : May cause damage to the following organs: peripheral nervous system, upper respiratory tract, skin, eyes, central nervous system (CNS).

Over-exposure signs/symptoms

- Inhalation** : No specific data.
- Ingestion** : No specific data.
- Skin** : No specific data.
- Eyes** : No specific data.
- Medical conditions aggravated by over-exposure** : Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

See toxicological information (section 11)

3. Composition/information on ingredients

Canada

<u>Name</u>	<u>CAS number</u>	<u>%</u>
n-hexane	110-54-3	100

4. First aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.
- Skin contact** : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.
- Inhalation** : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.
- Ingestion** : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.
- Notes to physician** : No specific treatment. Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

5. Fire-fighting measures

- Flammability of the product** : Extremely flammable liquid. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Extinguishing media

- Suitable** : Use dry chemical, CO₂, water spray (fog) or foam.
- Not suitable** : Do not use water jet.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

5. Fire-fighting measures

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
- Special remarks on fire hazards** : Not available.
- Special remarks on explosion hazards** : Flammable gas. Forms explosive mixtures with air and oxidizing agents. Container may rupture due to heat of fire. Do not extinguish flames due to possibility of explosive re-ignition. Vapours form from this product and may travel or be moved by air currents and ignited by pilot lights, other flames, smoking, sparks, heaters, electrical equipment, static discharges, or other ignition sources at locations distant from product handling point. Explosive atmospheres may linger. Before entering area, especially confined areas, check atmosphere with approved device. No part of a container should be subjected to temperature higher than 52 degrees C. Most containers are provided with a pressure relief device designed to vent contents when they are exposed to elevated temperature.

6. Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see section 8).
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- Methods for cleaning up**
- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information and section 13 for waste disposal.

7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

7. Handling and storage

Protect cylinder from damage. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. Never insert an object (e.g., wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Open valve slowly. If valve is hard to open, discontinue use and contact your supplier. Close valve after each use; keep closed even when empty.

Storage

- : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

OTHER HAZARDOUS CONDITIONS OF HANDLING, STORAGE, AND USE:

Flammable, liquid and gas under pressure. Do not breathe gas. Do not get liquid or vapours in eyes, on skin, or clothing. Safety showers and eyewash fountains should be immediately available. Use only in a closed system constructed of corrosion resistant materials. Use piping and equipment adequately designed to withstand pressures to be encountered. Use only spark-proof tools and explosion-proof equipment. Keep away from heat, sparks, and open flame. **May form explosive mixtures with air.** Ground all equipment. Store and use with adequate ventilation at all times. Close valve after each use; keep closed even when empty. **Prevent reverse flow.** Reverse flow into cylinder may cause rupture. Use a check valve or other protective device in any line or piping from the cylinder. **When returning cylinder to supplier,** be sure valve is closed, then install valve outlet plug tightly. **Never work on a pressurized system.** If there is a leak, close the cylinder valve. Blow the system down in a safe and environmentally sound manner in compliance with all federal, provincial, and local laws; then repair the leak. **Never place a compressed gas cylinder where it may become part of an electrical circuit.**

PRECAUTIONS TO BE TAKEN IN STORAGE:

Store and use with adequate ventilation. Separate flammable cylinders from oxygen, chlorine, and other oxidizers by at least 20 feet or use a barricade of non-combustible material. This barricade should be at least 5 feet high and have a fire resistance rating of at least ½ hour. Firmly secure cylinders upright to keep them from falling or being knocked over. Screw valve protection cap firmly in place by hand. Post "No Smoking or Open Flames" signs in storage and use areas. There must be no sources of ignition. All electrical equipment in storage area must be explosion-proof. Storage areas must meet national electric codes for Class 1 hazardous areas. Store only where temperature will not exceed 125 °F (52°C). Store full and empty cylinders separately. Use a first-in, first-out inventory system to prevent storing full cylinders for long periods. For full details and requirements, see NFPA 50A, published by the National Fire Protection Association.

RECOMMENDED PUBLICATIONS:

Additional information on storage, handling, and use of this product is provided in **NFPA 55: Standard for the Storage, Use, and Handling of Compressed and liquefied Gases in Portable Cylinders**, published by the National Fire Protection Association.

See also Praxair publication P-14-153, Guidelines for Handling Gas Cylinders and Containers. Obtain from your local supplier.

8. Exposure controls/personal protection

Occupational exposure limits		TWA (8 hours)			STEL (15 mins)			Ceiling			
Ingredient	List name	ppm	mg/m ³	Other	ppm	mg/m ³	Other	ppm	mg/m ³	Other	Notations
n-hexane	US ACGIH 1/2009	50	-	-	-	-	-	-	-	-	[1]
	AB 4/2009	50	176	-	-	-	-	-	-	-	[1]
	BC 10/2009	20	-	-	-	-	-	-	-	-	[1]
	ON 8/2008	50	176	-	-	-	-	-	-	-	[1]
	QC 6/2008	50	176	-	-	-	-	-	-	-	[1]

[1] Absorbed through skin.

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.

Engineering measures : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protection

Respiratory : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Select in accordance with provincial regulations, local bylaws or guidelines. Selection should be based on the current CSA standard Z94.4, "Selection, Care, and Use of Respirators." Respirators should also be approved by NIOSH and MSHA.

Hands : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eyes : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. Select in accordance with the current CSA standard Z94.3, "Industrial Eye and Face Protection", and any provincial regulations, local bylaws or guidelines.

Skin : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Other protection : Metatarsal shoes for cylinder handling. Protective clothing where needed. Cuffless trousers should be worn outside the shoes. Select in accordance with the current CSA standard Z195, "Protective Foot Wear", and any provincial regulations, local bylaws or guidelines.

9. Physical and chemical properties

Physical state	: Liquid. [COLORLESS LIQUID WITH A MILD GASOLINE-LIKE ODOR]
Flash point	: Closed cup: -23.15°C (-9.7°F) [Cleveland.]
Burning time	: Not applicable.
Burning rate	: Not applicable.
Auto-ignition temperature	: 224.85°C (436.7°F)
Flammable limits	: Lower: 1.7% Upper: 7.7%
Color	: Clear Colorless.
Odor	: MILD, GASOLINE-LIKE [Slight]
Taste	: Tasteless.
Molecular weight	: 86.2 g/mole
Molecular formula	: C6-H14
pH	: Not available.
Boiling/condensation point	: 68.9°C (156°F)
Melting/freezing point	: -139.4°C (-218.9°F)
Critical temperature	: 234.3°C (453.7°F)
Relative density	: 0.659
Vapor pressure	: 16.1 kPa (121 mm Hg)
Vapor density	: 3 [Air = 1]
Volatility	: 100% (v/v)
Odor threshold	: Not available.
Evaporation rate	: 6.82 (butyl acetate = 1)
Viscosity	: Not available.
Ionicity (in water)	: Not available.
Dispersibility properties	: Not available.
Solubility	: Not Available
Physical/chemical properties comments	: Not available.
COEFFICIENT OF WATER/OIL DISTRIBUTION:	: Not available.

10. Stability and reactivity

Chemical stability	: The product is stable.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
Materials to avoid	: Highly reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.

11. Toxicological information

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
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12. Ecological information

n-hexane	-	Acute LC50 113000 ug/L Fresh water	Fish - Mozambique tilapia - Tilapia mossambica - 99 mm - 10 g	96 hours
	-	Acute LC50 2500 to 2980 ug/L Fresh water	Fish - Fathead minnow - Pimephales promelas - 31 days - 20.4 mm - 0.123 g	96 hours

Conclusion/Summary : Not available.

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Not available.				

Conclusion/Summary : Not available.

Octanol/water partition coefficient : Not available.

Bioconcentration factor : Not available.

Mobility : Not available.

Toxicity of the products of biodegradation : Not available.

Other adverse effects : No known significant effects or critical hazards.

13. Disposal considerations

Waste disposal : The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.


Waste stream : Not available.

RCRA classification : Not available.

Disposal should be in accordance with applicable regional, national, and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
TDG Classification	1208	Hexanes	3	-		- PRODUCT REPORTABLE QUANTITY (PRQ): Any accidental release in a quantity that could pose a danger to public safety or any sustained release of 10 minutes or more.

PG* : Packing group

SPECIAL SHIPPING INFORMATION:

14. Transport information

Cylinders should be transported in a secure position, in a well-ventilated vehicle. Cylinders transported in an enclosed, nonventilated compartment of vehicle can present serious safety hazards.

15. Regulatory information

United States inventory (TSCA 8b) : This material is listed or exempted.

WHMIS (Canada) : ClassB-2: Flammable liquid
Class D-2B: Material causing other toxic effect (Toxic).

Canadian lists : **CEPA Toxic substances**: This material is not listed.
Canadian ARET: This material is not listed.
Canadian NPRI: This material is listed.
Alberta Designated Substances: This material is not listed.
Ontario Designated Substances: This material is not listed.
Quebec Designated Substances: This material is not listed.

Canada inventory : This material is listed or exempted.

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

International regulations

International lists : **Australia inventory (AICS)**: This material is listed or exempted.
China inventory (IECSC): This material is listed or exempted.
Japan inventory: This material is listed or exempted.
Korea inventory: This material is listed or exempted.
New Zealand Inventory of Chemicals (NZIoC): This material is listed or exempted.
Philippines inventory (PICCS): This material is listed or exempted.

Chemical Weapons Convention List Schedule I Chemicals : Not listed

Chemical Weapons Convention List Schedule II Chemicals : Not listed

Chemical Weapons Convention List Schedule III Chemicals : Not listed

16. Other information

Label requirements : **Flammable liquid and vapor**. May form explosive mixtures with air. May irritate the eyes, skin, and respiratory tract. Has anesthetic effects in high concentrations. May cause nervous system damage. May cause dizziness and drowsiness. Self-contained breathing apparatus may be required by rescue workers. Under ambient conditions, this is colorless liquid.

Hazardous Material Information System (U.S.A.) :

Health	1
Flammability	3
Physical hazards	0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

References : Not available.

16. Other information

Other special considerations : Not available.

Date of printing : 15/09/2011*.

Date of issue : 15/10/2016

Date of previous issue : No previous validation.

Version : 0.01

✔ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

STANDARD VALVE CONNECTIONS FOR U.S. AND CANADA:

THREADED: Not Applicable

PIN-INDEXED YOKE: Not applicable.

ULTRA-HIGH-INTEGRITY CONNECTION: Not applicable.

Use the proper CGA connections. **DO NOT USE ADAPTERS.** Additional limited-standard connections may apply. See CGA pamphlets V-1 and V-7 listed below.

Ask your supplier about free Praxair safety literature as referred to in this MSDS and on the label for this product. Further information about this product can be found in the following pamphlets published by the Compressed Gas Association, Inc. (CGA), 4221 Walney Road, 5th Floor, Chantilly, VA 20151-2923, Telephone (703) 788-2700, Fax (703) 961-1831, website: www.cganet.com.

MIXTURES:

When two or more gases, or liquefied gases are mixed, their hazardous properties may combine to create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an Industrial Hygienist, or other trained person when you make your safety evaluation of the end product. Remember, gases and liquids have properties which can cause serious injury or death.

For more in-depth information for each component, refer to the pure product MSDS.

The information contained in this MSDS is generated from technical sources using the Chemmate Mixture MSDS system and the pure-product MSDS for each component. These mixtures are not tested as a whole for chemical, physical, or health effects.

The opinions expressed herein are those of qualified experts within Praxair Canada Inc. We believe that the information contained herein is current as of the date of this Material Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Praxair Canada Inc., it is the user's obligation to determine the conditions of safe use of the product.

Praxair Canada Inc. requests the users of this product to study this Material Data Sheet (MSDS) and become aware of product hazards and safety information. To promote safe use of this product, a user should (1) notify its employees, agents and contractors of the information on this MSDS and any product hazards and safety information, (2) furnish this same information to each of its customers for the product, and (3) request such customers to notify their employees and customers for the product of the same product hazards and safety information.

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16. Other information



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