



StarGold Aluminum

Safety Data Sheet E-6501

according to the Hazardous Products Regulation (February 11, 2015)

Date of issue: 03-21-2014

Revision date: 08-10-2016

Supersedes: 03-21-2014

SECTION 1: Identification

1.1. Product identifier

Product form : Mixture
Name : StarGold Aluminum
Formula : Mixture of argon, oxygen, and nitrous oxide
Other means of identification : StarGold Aluminum
Product group : Core Products

1.2. Recommended use and restrictions on use

Recommended uses and restrictions : Industrial use
Use as directed

1.3. Supplier

Praxair Canada inc.
1200 – 1 City Centre Drive
Mississauga - Canada L5B 1M2
T 1-905-803-1600 - F 1-905-803-1682
www.praxair.ca

1.4. Emergency telephone number

Emergency number : 1-800-363-0042
Call emergency number 24 hours a day only for spills, leaks, fire, exposure, or accidents involving this product.
For routine information, contact your supplier or Praxair sales representative.

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

GHS-CA classification

Simple asphyxiant H380
Compressed gas H280

2.2. GHS Label elements, including precautionary statements

GHS-CA labelling

Hazard pictograms : 

GHS04

Signal word : WARNING

Hazard statements : CONTAINS GAS UNDER PRESSURE; MAY EXPLODE IF HEATED
MAY DISPLACE OXYGEN AND CAUSE RAPID SUFFOCATION

Precautionary statements : Do not handle until all safety precautions have been read and understood
Protect from sunlight when ambient temperature exceeds 52°C (125°F)
Use a back flow preventive device in the piping
Close valve after each use and when empty
Use only with equipment rated for cylinder pressure

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS-CA)

No data available

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SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	CAS No.	% (Vol)	Common Name (synonyms)
Argon	(CAS No) 7440-37-1	96 - 99.9998	Argon, compressed
Oxygen	(CAS No) 7782-44-7	0.0001 - 2	Oxygen (dissolved) / Oxygen gas / Oxygen, compressed / Oxygen, dissolved
Nitrous oxide	(CAS No) 10024-97-2	0.0001 - 0.0999	Dinitrogen oxide / Laughing gas / Nitrogen oxide (N2O) / NITROUS OXIDE

SECTION 4: First-aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.
- First-aid measures after skin contact : Adverse effects not expected from this product.
- First-aid measures after eye contact : Immediately flush eyes thoroughly with water for at least 15 minutes. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly. Contact an ophthalmologist immediately. Get immediate medical attention.
- First-aid measures after ingestion : Ingestion is not considered a potential route of exposure.

4.2. Most important symptoms and effects (acute and delayed)

No additional information available

4.3. Immediate medical attention and special treatment, if necessary

Other medical advice or treatment : None.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

Suitable extinguishing media : Use extinguishing media appropriate for surrounding fire.

5.2. Unsuitable extinguishing media

No additional information available

5.3. Specific hazards arising from the hazardous product

- Reactivity : No reactivity hazard other than the effects described in sub-sections below.
- Reactivity in case of fire : No reactivity hazard other than the effects described in sub-sections below.

5.4. Special protective equipment and precautions for fire-fighters

- Firefighting instructions : Evacuate all personnel from the danger area. Use self-contained breathing apparatus (SCBA) and protective clothing. Immediately cool containers with water from maximum distance. Stop flow of gas if safe to do so, while continuing cooling water spray. Remove ignition sources if safe to do so. Remove containers from area of fire if safe to do so. On-site fire brigades must comply with their provincial and local fire code regulations.
- Protection during firefighting : Compressed gas: asphyxiant. Suffocation hazard by lack of oxygen.
- Special protective equipment for fire fighters : Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.
- Specific methods : Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas containers to rupture. Cool endangered containers with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems
- Stop flow of product if safe to do so
- Use water spray or fog to knock down fire fumes if possible.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Evacuate area. Ensure adequate air ventilation. Wear self-contained breathing apparatus when entering area unless atmosphere is proven to be safe. Stop leak if safe to do so.

6.2. Methods and materials for containment and cleaning up

6.3. Reference to other sections

For further information refer to section 8: Exposure controls/personal protection

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wear leather safety gloves and safety shoes when handling cylinders. Protect cylinders from physical damage; do not drag, roll, slide or drop. While moving cylinder, always keep in place removable valve cover. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Never insert an object (e.g. wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Slowly open the valve. If the valve is hard to open, discontinue use and contact your supplier. Close the container valve after each use; keep closed even when empty. Never apply flame or localized heat directly to any part of the container. High temperatures may damage the container and could cause the pressure relief device to fail prematurely, venting the container contents. For other precautions in using this product, see section 16.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a cool, well-ventilated place. Store and use with adequate ventilation. Store only where temperature will not exceed 125°F (52°C). Firmly secure containers upright to keep them from falling or being knocked over. Install valve protection cap, if provided, firmly in place by hand. Store full and empty containers separately. Use a first-in, first-out inventory system to prevent storing full containers for long periods

OTHER PRECAUTIONS FOR HANDLING, STORAGE, AND USE: When handling product under pressure, use piping and equipment adequately designed to withstand the pressures to be encountered. Never work on a pressurized system. Use a back flow preventive device in the piping. Gases can cause rapid suffocation because of oxygen deficiency; store and use with adequate ventilation. If a leak occurs, close the container valve and blow down the system in a safe and environmentally correct manner in compliance with all international, federal/national, state/provincial, and local laws; then repair the leak. Never place a container where it may become part of an electrical circuit.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Nitrous oxide (10024-97-2)		
USA - ACGIH	ACGIH TLV-TWA (ppm)	50 ppm
Canada (Quebec)	VEMP (mg/m ³)	90 mg/m ³
Canada (Quebec)	VEMP (ppm)	50 ppm
Alberta	OEL TWA (mg/m ³)	90 mg/m ³
Alberta	OEL TWA (ppm)	50 ppm
British Columbia	OEL TWA (ppm)	25 ppm
Manitoba	OEL TWA (ppm)	50 ppm
New Brunswick	OEL TWA (mg/m ³)	90 mg/m ³
New Brunswick	OEL TWA (ppm)	50 ppm
New Foundland & Labrador	OEL TWA (ppm)	50 ppm
Nova Scotia	OEL TWA (ppm)	50 ppm
Northwest Territories	OEL STEL (ppm)	75 ppm
Northwest Territories	OEL TWA (ppm)	50 ppm

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Nitrous oxide (10024-97-2)		
Ontario	OEL TWA (mg/m ³)	45 mg/m ³
Ontario	OEL TWA (ppm)	25 ppm
Prince Edward Island	OEL TWA (ppm)	50 ppm
Québec	VEMP (mg/m ³)	90 mg/m ³
Québec	VEMP (ppm)	50 ppm
Saskatchewan	OEL STEL (ppm)	75 ppm
Saskatchewan	OEL TWA (ppm)	50 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls : Oxygen detectors should be used when asphyxiating gases may be released. Systems under pressure should be regularly checked for leakages. Provide adequate general and local exhaust ventilation. Consider work permit system e.g. for maintenance activities.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment : Safety glasses. Face shield. Gloves.



Hand protection : Wear work gloves when handling containers. Wear heavy rubber gloves where contact with product may occur.

Eye protection : Wear safety glasses with side shields. Select in accordance with the current CSA standard Z94.3, "Industrial Eye and Face Protection", and any provincial regulations, local bylaws or guidelines.

Respiratory protection : **Respiratory protection:** Use respirable fume respirator or air supplied respirator when working in confined space or where local exhaust or ventilation does not keep exposure below TLV. Select in accordance with provincial regulations, local bylaws or guidelines. Selection should be based on the current CSA standard Z94.4, "Selection, Care, and Use of Respirators." Respirators should also be approved by NIOSH and MSHA. For emergencies or instances with unknown exposure levels, use a self-contained breathing apparatus (SCBA).

Thermal hazard protection : None necessary.

Environmental exposure controls : Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

Other information : **Other protection :** Safety shoes for general handling at customer sites. Metatarsal shoes and cuffless trousers for cylinder handling at packaging and filling plants. Select in accordance with the current CSA standard Z195, "Protective Foot Wear", and any provincial regulations, local bylaws or guidelines. For working with flammable and oxidizing materials, consider the use of flame resistant anti-static safety clothing.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Gas
Appearance	: No data available
Colour	: Colourless.
Odour	: Odourless.
Odour threshold	: No data available
pH	: Not applicable.
pH solution	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Relative evaporation rate (ether=1)	: Not applicable.
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available



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Decomposition temperature	: No data available
Vapour pressure	: Not applicable.
Vapour pressure at 50 °C	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Relative density of saturated gas/air mixture	: No data available
Density	: No data available
Relative gas density	: No data available
Solubility	: Water: No data available
Log Pow	: Not applicable.
Log Kow	: Not applicable.
Viscosity, kinematic	: Not applicable.
Viscosity, dynamic	: Not applicable.
Viscosity, kinematic (calculated value) (40 °C)	: No data available
Explosive properties	: Not applicable.
Oxidizing properties	: None.
Flammability (solid, gas)	: Non flammable

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	: No reactivity hazard other than the effects described in sub-sections below.
Chemical stability	: Stable under normal conditions.
Hazardous decomposition products	: Using this product in welding and cutting may create additional hazards. The arc from electric arc welding may form gaseous reaction products such as carbon monoxide and carbon dioxide. Ozone and nitrogen oxides may be formed by the radiation from the arc. Other decomposition products of arc welding and cutting originate from the volatilization, reaction, and oxidization of the material being worked.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Nitrous oxide (10024-97-2)

LC50 inhalation rat (ppm)	> 250 ppm/4h
Skin corrosion/irritation	: Not classified pH: Not applicable.
Serious eye damage/irritation	: Not classified pH: Not applicable.
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified

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Aspiration hazard : Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : No ecological damage caused by this product.

12.2. Persistence and degradability

StarGold Aluminum	
Persistence and degradability	No ecological damage caused by this product.
Nitrous oxide (10024-97-2)	
Persistence and degradability	Not applicable for inorganic gases.
Oxygen (7782-44-7)	
Persistence and degradability	No ecological damage caused by this product.
Argon (7440-37-1)	
Persistence and degradability	No ecological damage caused by this product.

12.3. Bioaccumulative potential

StarGold Aluminum	
Log Pow	Not applicable.
Log Kow	Not applicable.
Bioaccumulative potential	No ecological damage caused by this product.
Nitrous oxide (10024-97-2)	
Log Pow	Not applicable for inorganic gases.
Bioaccumulative potential	No data available.
Oxygen (7782-44-7)	
Log Pow	Not applicable.
Log Kow	Not applicable.
Bioaccumulative potential	No ecological damage caused by this product.
Argon (7440-37-1)	
Log Pow	Not applicable.
Log Kow	Not applicable.
Bioaccumulative potential	No ecological damage caused by this product.

12.4. Mobility in soil

StarGold Aluminum	
Mobility in soil	No data available.
Log Pow	Not applicable.
Log Kow	Not applicable.
Nitrous oxide (10024-97-2)	
Log Pow	Not applicable for inorganic gases.
Ecology - soil	Because of its high volatility, the product is unlikely to cause ground or water pollution.
Oxygen (7782-44-7)	
Mobility in soil	No data available.
Log Pow	Not applicable.
Log Kow	Not applicable.
Ecology - soil	No ecological damage caused by this product.
Argon (7440-37-1)	
Mobility in soil	No data available.
Log Pow	Not applicable.
Log Kow	Not applicable.
Ecology - soil	No ecological damage caused by this product.

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12.5. Other adverse effects

Effect on the ozone layer : None

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : May be vented to atmosphere in a well ventilated place. Consult supplier for specific recommendations. Do not discharge into any place where its accumulation could be dangerous. Contact supplier if guidance is required.

Waste disposal recommendations : Dispose of contents/container in accordance with local/regional/national/international regulations. Contact supplier for any special requirements.

SECTION 14: Transport information

14.1. Basic shipping description

In accordance with TDG

TDG

UN-No. (TDG) : UN1956
TDG Primary Hazard Classes : 2.2 - Class 2.2 - Non-Flammable, Non-Toxic Gas.
Proper shipping name : COMPRESSED GAS, N.O.S.
(Argon)

Explosive Limit and Limited Quantity Index : 0.125 L
Passenger Carrying Road Vehicle or Passenger : 75 L
Carrying Railway Vehicle Index

14.3. Air and sea transport

IMDG

UN-No. (IMDG) : 1956
Proper Shipping Name (IMDG) : COMPRESSED GAS, N.O.S.
Class (IMDG) : 2 - Gases

IATA

UN-No. (IATA) : 1956
Proper Shipping Name (IATA) : Compressed gas, n.o.s.
Class (IATA) : 2

SECTION 15: Regulatory information

15.1. National regulations

Nitrous oxide (10024-97-2)

Listed on the Canadian DSL (Domestic Substances List)

Oxygen (7782-44-7)

Listed on the Canadian DSL (Domestic Substances List)

Argon (7440-37-1)

Listed on the Canadian DSL (Domestic Substances List)

15.2. International regulations

Nitrous oxide (10024-97-2)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on INSQ (Mexican national Inventory of Chemical Substances)

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Oxygen (7782-44-7)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on INSQ (Mexican national Inventory of Chemical Substances)

Argon (7440-37-1)

Listed on the AICS (Australian Inventory of Chemical Substances)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Listed on the Korean ECL (Existing Chemicals List)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on the United States TSCA (Toxic Substances Control Act) inventory
Listed on INSQ (Mexican national Inventory of Chemical Substances)

SECTION 16: Other information

Date of issue : 21/03/2014
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Indication of changes:

Other information : When you mix two or more chemicals, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist or other trained person when you evaluate the end product. Before using any plastics, confirm their compatibility with this product

Fumes and gases produced during welding and cutting processes can be dangerous to your health and may cause serious lung disease. KEEP YOUR HEAD OUT OF FUMES. DO NOT BREATHE FUMES AND GASES. Use enough ventilation, local exhaust, or both to keep fumes and gases from your breathing zone and the general area. Short-term overexposure to fumes may cause dizziness, nausea, and dryness or irritation of the nose, throat, and eyes; or may cause other similar discomfort. Contaminants in the air may add to the hazard of fumes and gases. One such contaminant, chlorinated hydrocarbon vapors from cleaning and degreasing activities, poses a special risk. DO NOT USE ELECTRIC ARCS IN THE PRESENCE OF CHLORINATED HYDROCARBON VAPORS—HIGHLY TOXIC PHOSGENE MAY BE PRODUCED. Metal coatings such as paint, plating, or galvanizing may generate harmful fumes when heated. Residues from cleaning materials may also be harmful. AVOID ARC OPERATIONS ON PARTS WITH PHOSPHATE RESIDUES (ANTI-RUST, CLEANING PREPARATIONS)—HIGHLY TOXIC PHOSPHINE MAY BE PRODUCED

Praxair asks users of this product to study this SDS and become aware of the product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this SDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information

The opinions expressed herein are those of qualified experts within Praxair, Inc. We believe that the information contained herein is current as of the date of this Safety Data Sheet. Since the use of this information and the conditions of use are not within the control of Praxair, Inc, it is the user's obligation to determine the conditions of safe use of the product

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NFPA health hazard

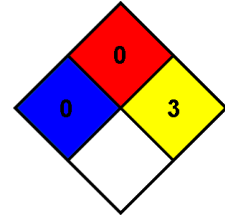
: 0 - Exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials.

NFPA fire hazard

: 0 - Materials that will not burn.

NFPA reactivity

: 3 - Capable of detonation or explosive reaction, but requires a strong initiating source or must be heated under confinement before initiation, or reacts explosively with water.



HMIS III Rating

Health

: 0 Minimal Hazard - No significant risk to health

Flammability

: 0 Minimal Hazard - Materials that will not burn

Physical

: 3 Serious Hazard - Materials that may form explosive mixtures with water and are capable of detonation or explosive reaction in the presence of a strong initiating source. Materials may polymerize, decompose, self-react, or undergo other chemical change at normal temperature and pressure with moderate risk of explosion

SDS Canada (GHS) - Praxair

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.